



**CERTIFICATO DI QUALITA' E CONFORMITA'
(DICHIARAZIONE DI CONFORMITA' DEL PRODOTTO)**

CAPITOLATO

Numero 238/18 Foglio 1 di 1

Prodotto in Sviluppo	Prodotto in Esercizio	x	Campionatura	Lotti
Nome Fornitore: Adler Plastic		Stabilimento: Airola		
Indirizzo: Via Mozzoni Loc. San Domenico - Ottaviano		Codice Fornitore: 30527		
Denominazione del Prodotto: Hard Top 333		N° Disegno/data: 521012790		
Progetto/Modello: Abarth 124		N° / Data ODM:		
N° Lotto di Produzione / Quantità: 1		Data UME		
Allegato D.d.T n° - 23/05/2018		Componente sicurezza <input type="checkbox"/> Omologazione <input type="checkbox"/>		
Riferimento all'ordine n°/data:		Massa per particolare (Kg): 14,3		
Data / Esito ultimo PA effettuato:		Numero del documento PCPA effettuato: /		
SQE Responsabile G. Pipere		Telefono:		

Causale CQC:

Lotti Prototipi	Senza Autoqualificazione	Autoqualificazione	Prove Integrative
Benestare	Lotti Verifica Processo	Lotti Pre-Serie	Omologazione
Varianza	Prodotto Modificato	Processo Modificato	Riqualificazione
Cambio Subfornitori	Bolla Gialla / Rossa	Verifica Mirata	CSL I / CSL II
1° lotto dopo qualificazione	Altro-specificare		

Traceability Code

Code: 0052101279001

Prescrizioni Particolare

Classi Funzionali	1	2	3			
Vincoli	V	W	WI	K		KI

Risultati dei Controlli Previsti dalla Documentazione Tecnica / Autoqualificazione:

Rif. Documenti Normativi / Edizione.: 2D Specifico

Test	N° Documento / Data	Esito
Dimensionali		
Materiale		
Funzionali		
Affidabilistici		
Estetico		

Spiegazioni / Commenti:

SN **333**

- Nel kit a corredo mancano tappo copertura posteriore e molletta DX SX
- Imballo MOPAR
- CPA Adler eseguito su estetica carbonio (non su vettura)
- CPA Adler su guarnizioni / imperiale e relativi accoppiamenti in simulazione vettura (non condiviso con FCA)

Dati relativi alla composizione chimica del prodotto verranno inseriti nel database IMDS

Codice associato: _____ Data di inserimento: _____

DICHIARAZIONE DI CONFORMITÀ DEL PRODOTTO

Si dichiara di avere eseguito con esito positivo tutti i controlli per la verifica della conformità delle sopraindicate caratteristiche

Fornitore (Responsabile Qualità):

Nome: Rinaldo Boccuzzi	Ruolo: Qualità
Tel/Fax: 0823716811	E-mail: rinaldo.boccuzzi@adlergroup.it
Firma: Rinaldo Boccuzzi	Data 23/05/2018

GE The content of this supplement integrates the Owner Handbook to which it is attached.

For anything not included, refer to the Owner Handbook.

HARD TOP

The hard top is provided with a heated rear window to ensure excellent comfort in all weather conditions.

USER PRECAUTIONS

Fold the soft top correctly in its compartment before fitting the hard top.

Pull out the seat belts from the slots on the backrest and fold the backrests forwards.

Position and remove the hard top with the side windows all down or the doors open. The help of another person is required to support the hard top on the right and left sides.

Contact an Abarth Dealership for repairs or maintenance.

HARD TOP ASSEMBLY



Proceed as follows:

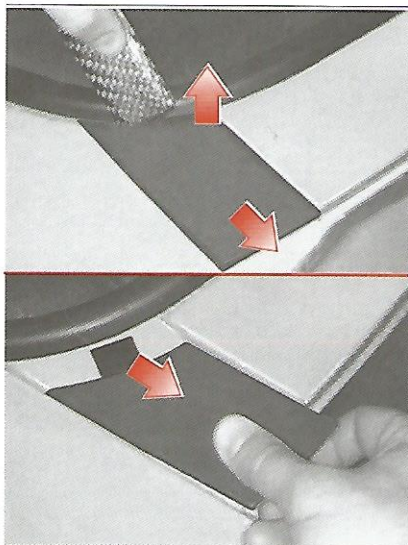
- open the boot and remove the rear fastener covers present on the car, fig. 1;



1

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- using a plastic tool (to avoid damaging the bodywork), lift the front part of the rear fastener cover to release the Velcro underneath, fig. 2 and at the same time pull out the trim towards the rear of the car, to release it completely from its fixing support underneath;

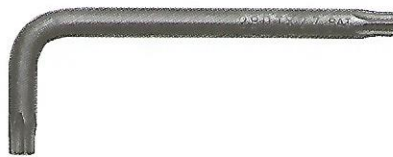


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IMPORTANT Remove the fastener cover trims very carefully to prevent damage.

- using a suitable tool (torx TX wrench 40) fig. 3, remove the fixing support fig. 4.



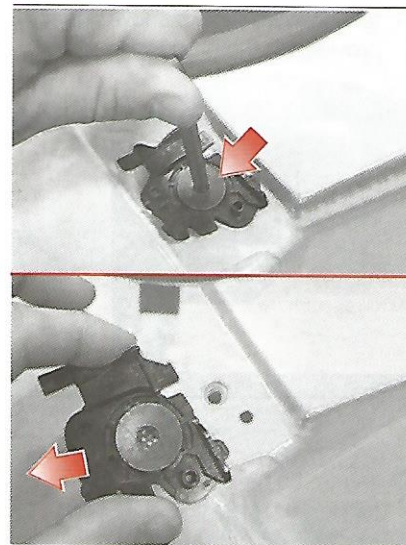
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IMPORTANT

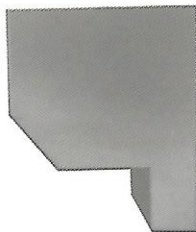
- 1)** Be very careful not to damage the bodywork when removing the trim and the fasteners.
- 2)** Keep the rear fastener cover trims in a safe place to reuse them if the hard top is removed.



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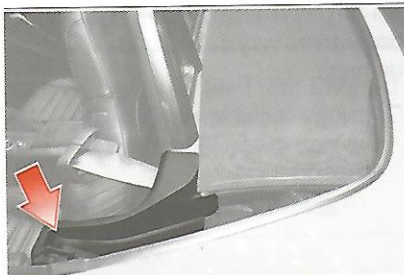
- ❑ take the two blocks shown in fig. 5 provided in the hard top kit;



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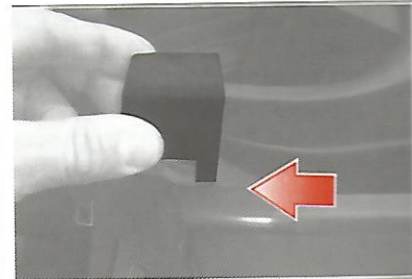
- ❑ locate the housings in the body (door rear zone) fig. 6 into which the blocks will be inserted;
- ❑ position the block with the wider surface facing towards the front of the car fig. 7 (the arrow indicates the direction of travel of the car);



6

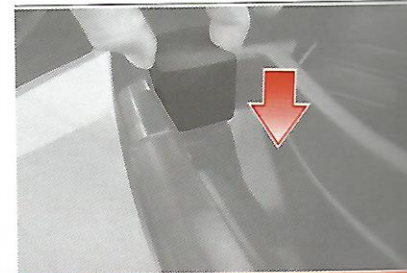
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- ❑ insert the block being careful to make the front part enter into the slot in the rubber housing present on the body fig. 8. This procedure must be performed on both sides of the car. After assembly, the wider surface will cover about half of the housing on the body;



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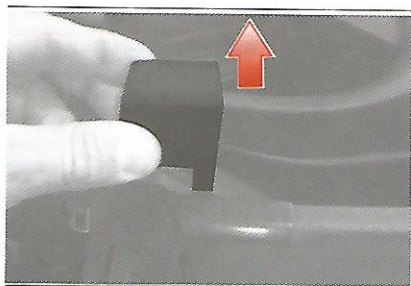
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IMPORTANT If the hard top is removed, extract the blocks fig. 9 and keep them in a safe place for refitting at a later time. The blocks may be lost if they are not removed when opening the soft top or using the car without hard top.



9

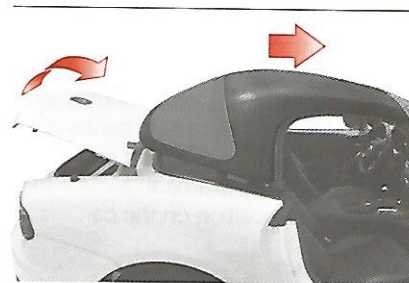
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- ❑ open the boot to facilitate fitting the hard top to prevent collisions between the boot lid and the two rear appendixes on the hard top;
- ❑ approach the hard top to the car fig. 10, moving in direction of travel, holding the rear part lifted fig. 11 to align the two front side centring points on the hard top in the housings on the windscreen ring, fig. 12. Continue moving until they are fully inserted in the housing;



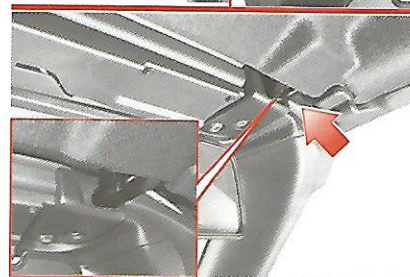
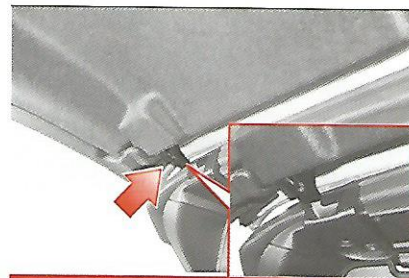
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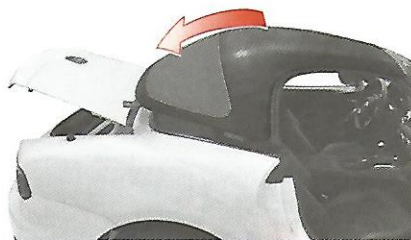
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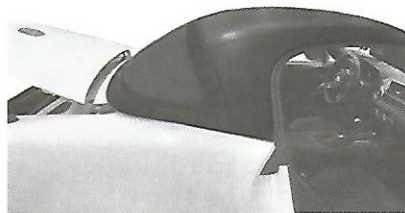
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- hold the hard top pressed against the windscreen ring fig. 13 and fig. 14, checking correct coupling between hard top and windscreen along the two front side centring points. Turn the rear part of the hard top downwards to allow it to reach the position on the car;



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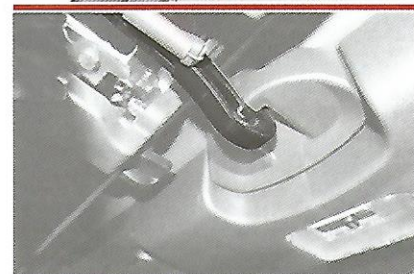
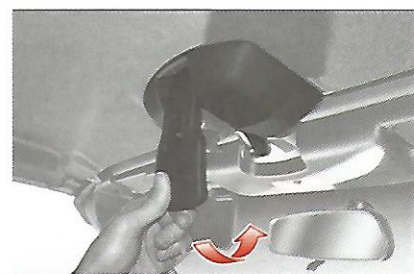


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- close the central front handle fig. 15, so that the hard top reaches its definitive position on the car;
- take the hard top two fixing screws provided, A fig. 16, and the retaining washers, A fig. 18, from the hard top kit;

NOTE The screws B fig. 16 are used for fixing the trims on versions with soft top and must be kept in a safe place and refitted if the hard top is removed.



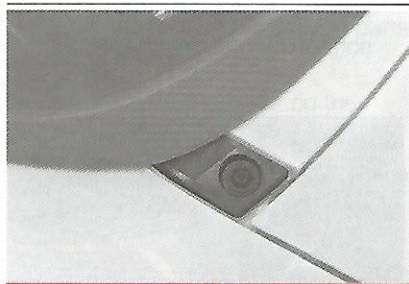
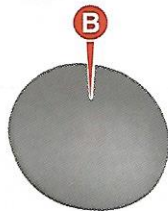
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- interpose the two retaining washers A and use a suitable tool (TX 40 torx wrench) to fully tighten the fasteners on the two attachments at the rear of the hard top, fig. 17;

**A****B**

- take the press-fit plugs, B fig. 18, and place them on the retaining washer A to cover the hard top fixing screws;

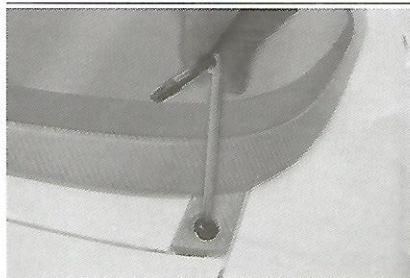
**A****B**

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17

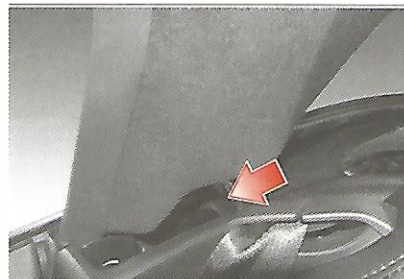
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- using a suitable tool (size 13 spanner) fig. 19, firmly tighten the side brackets in the central pillar area of the hard top fig. 20 and fig. 21;



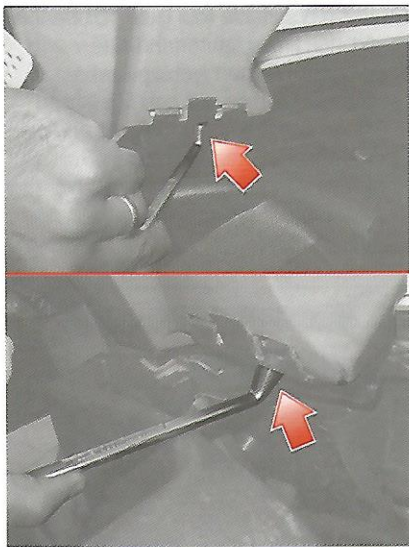
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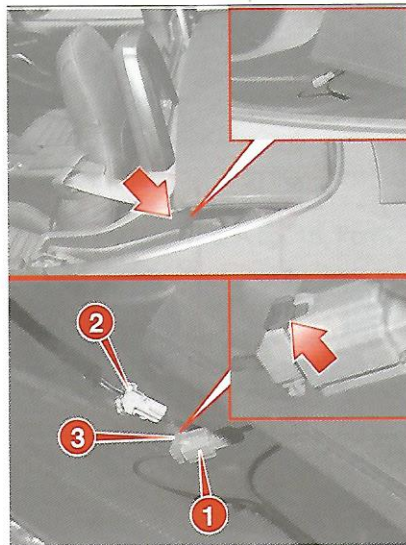
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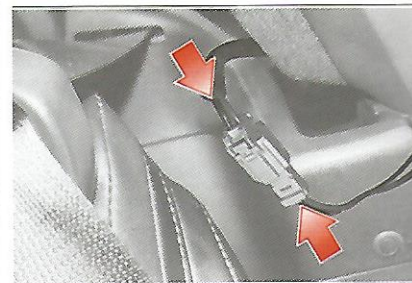
- operating inside the vehicle, release the soft top from the completely stowed position to be able to access the electrical connection of the wire located on the rear part of the left seat. Disconnect the electrical connector 1 fig. 22 of the soft top by pressing the tab 3;



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- connect the electrical wire 2 fig. 22 of the hard top located on the rear part of the left seat using the car previously arranged on the car fig. 23. At the end of the electrical connection, close the soft top completely, stowing it in its compartment.



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HARD TOP REMOVAL

Reverse the assembly procedure to remove the hard top.

Disconnect the electrical connector of the hard top, located on the left side of the heated rear window.

Connect the electrical connection of the heated window of the soft top located on the rear part of the left seat.

STOWING

- Place the hard top preferably on a suitable rack: the hard top must not be supported on its seals to prevent damaging them.
- Clean and protect the painted parts using protective wax.
- Sprinkle talcum powder on the rubber seals.
- Clean the inner lining removing dust with a soft brush or vacuum cleaner.
- Cover the hard top with a cloth or perforated plastic sheet.
Do not use compact plastic tarpaulins, which prevent humidity from evaporating from the surface of the hard top.

A B A R T H 1 2 4 S P I D E R



H A R D T O P